

Camshaft Tightening Procedure

93013100	MAKE	ENGINE	CAMSHAFT PINION TIGHTENING	CAMSHAFT BEARING TIGHTENING
Kilos	CITROEN	XU92C	M10 = 4.5 Kpm / M12 = 8 Kpm	1.5 Kpm
	PEUGEOT	XU5J1-XU9J1-XU9M	8 Kpm	1.5 Kpm
	PEUGEOT	XU9J1/2-XU92C (405)	3.5 Kpm	1.5 Kpm
Libras	CITROEN	XU92C	M10 = 33 lbft / M12 = 58 lbft	11 lbft
	PEUGEOT	XU5J1-XU9J1-XU9M	58 lbft	11 lbft
	PEUGEOT	XU9J1/2-XU92C (405)	25 lbft	11 lbft

93086200	MAKE	ENGINE	CAMSHAFT PINION TIGHTENING	CAMSHAFT BEARING TIGHTENING
Kilos	PEUGEOT	XU9J1/2 (405)	3.5 Kpm	1.5 Kpm
	PEUGEOT	XU9J1-XU9M-XU92C	8 Kpm	1.5 Kpm
	PEUGEOT	XU9M-XU92C (405)	3.5 Kpm	1.5 Kpm
Libras	PEUGEOT	XU9J1/2 (405)	25 lbft	11 lbft
	PEUGEOT	XU9J1-XU9M-XU92C	58 lbft	11 lbft
	PEUGEOT	XU9M-XU92C (405)	25 lbft	11 lbft