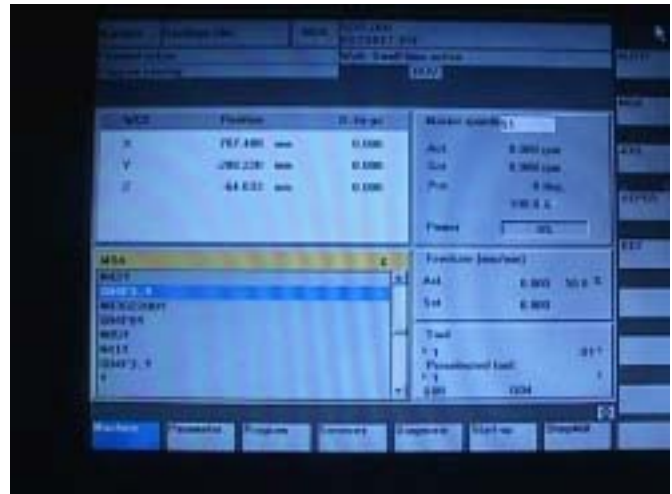


Provisional Close Spindle Or Server Axis

1. Press Menu key



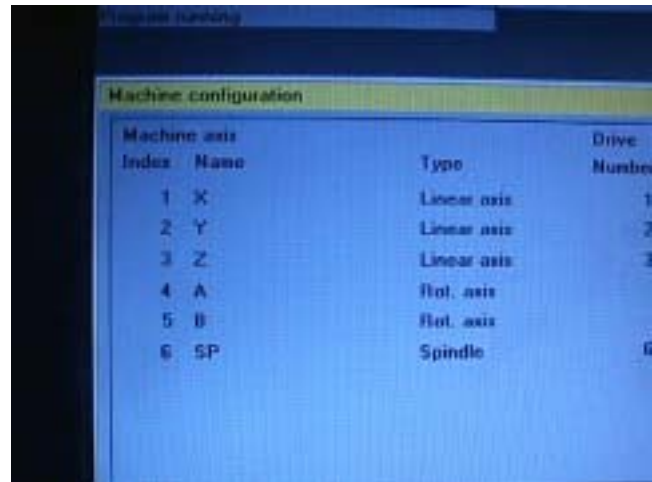
2. Show this page on monitor.



3. Press up key



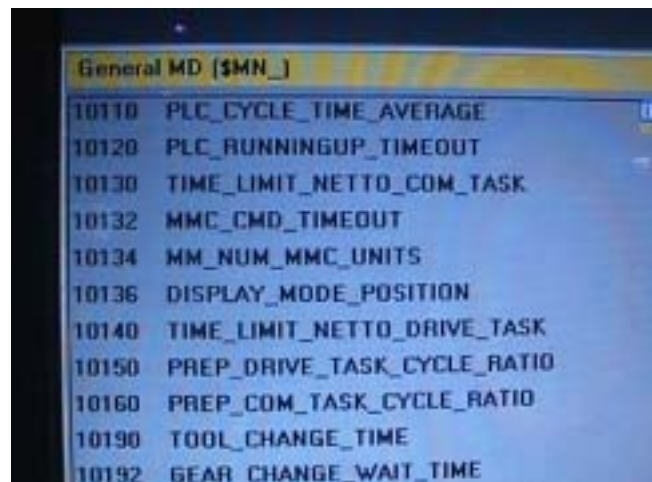
4. Show machine configuration.



5. Press machine data key



6. Show General MD on Monitor.



7. Press driver configuration



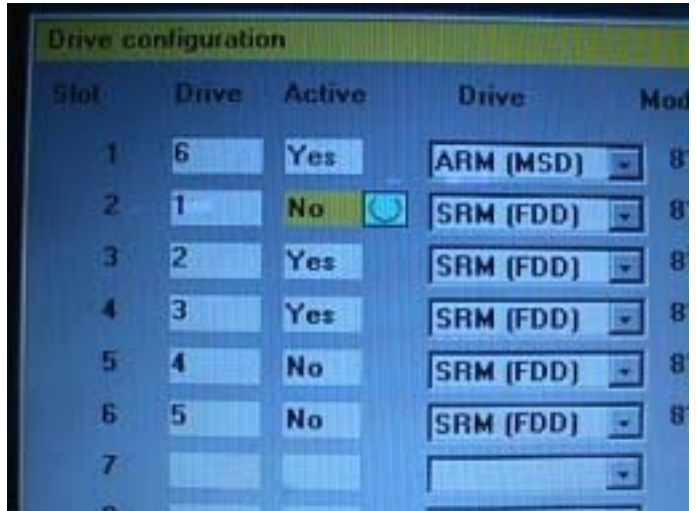
8. Show This page on monitor.



9. Press down select key



10. To choose Driver Number and change No By Active.



11. Press input key



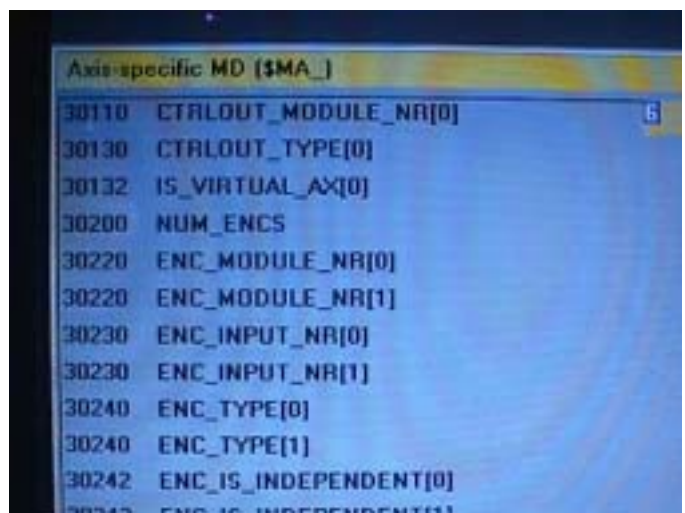
12. Press OK key.



13. Press Axis MD key



14. Show Axis Specific MD on monitor.



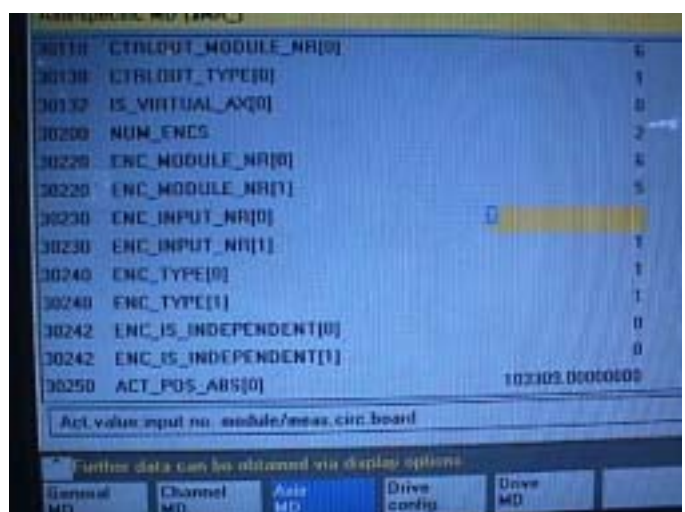
15. Press Axis key to choose



16. Press down Select key



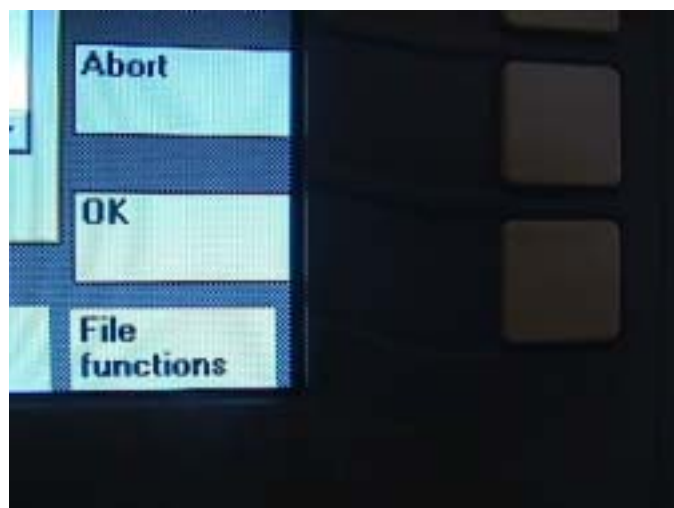
17. To choose 30130 with 30230, Change to 0.



18. Press input key



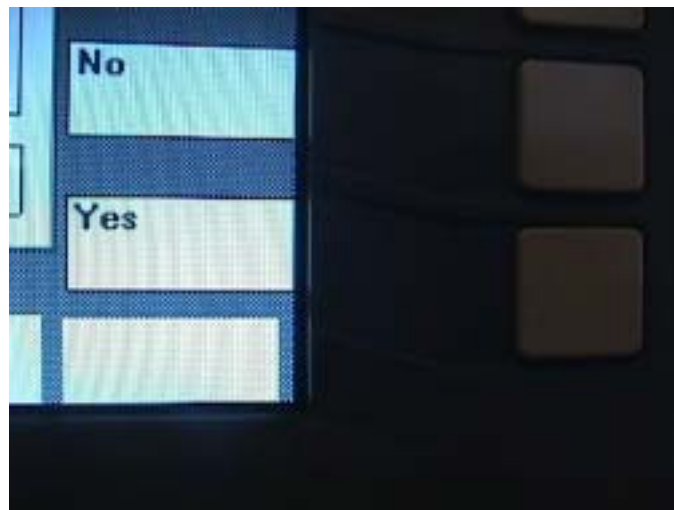
19. Press OK key.



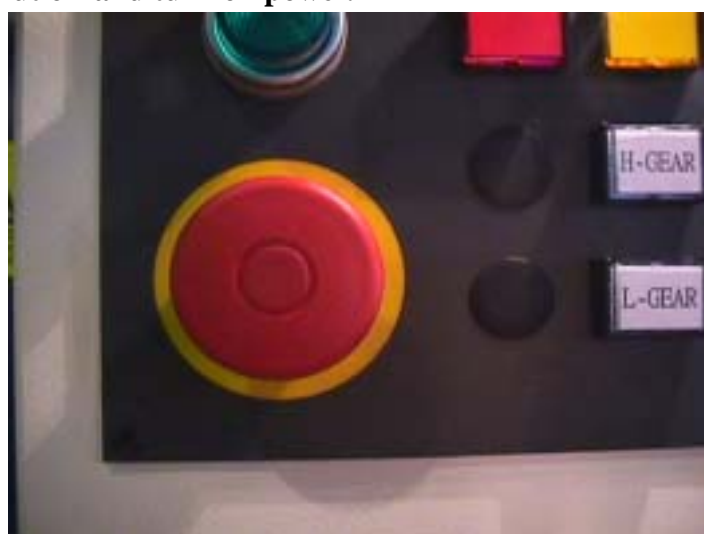
20. Press NCK reset



21. Press Yes key.



22. Push EM switch shut off and turn on power.



23. Finish work