

Format Of Tool Magazine

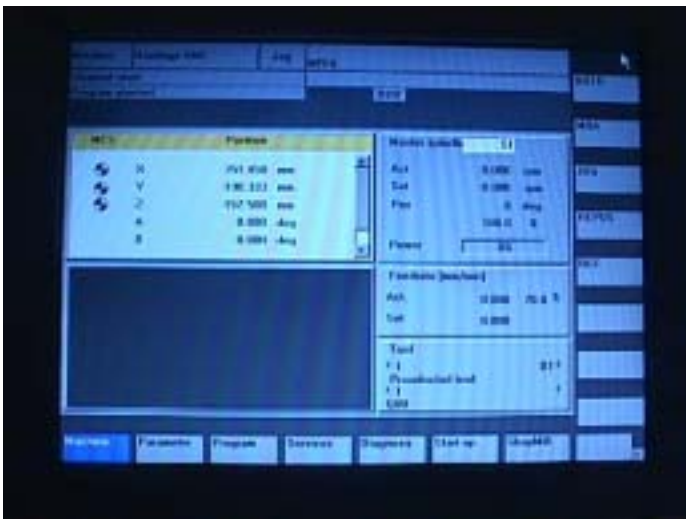
1. Press auto key.



2. Press menu select key.



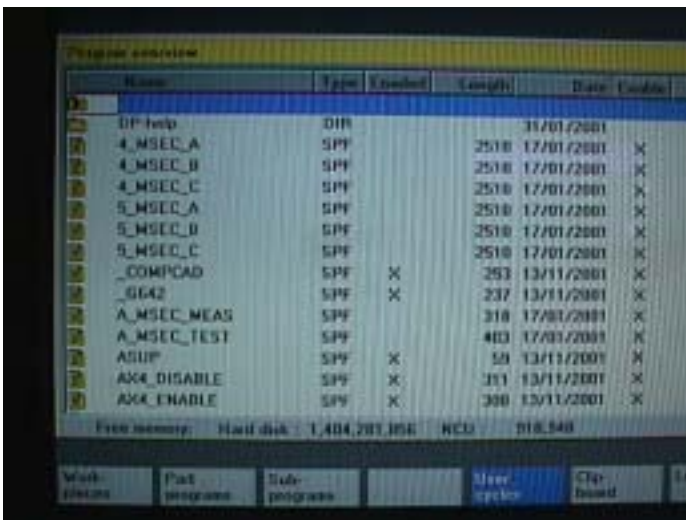
3. Show this page on monitor.



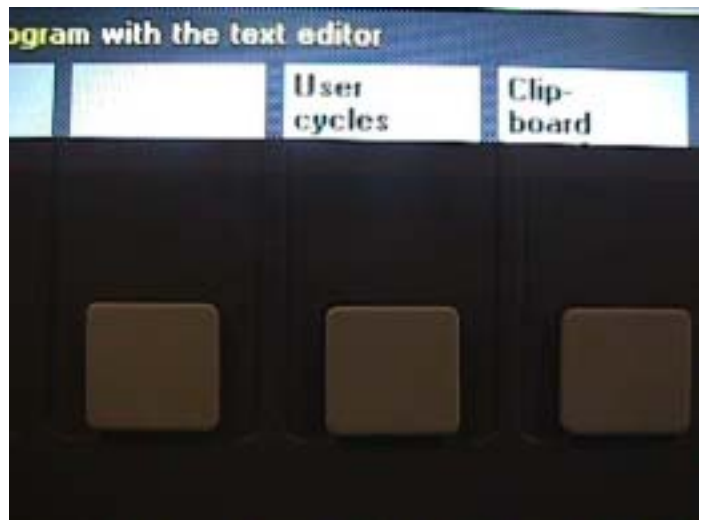
4. Press program key.



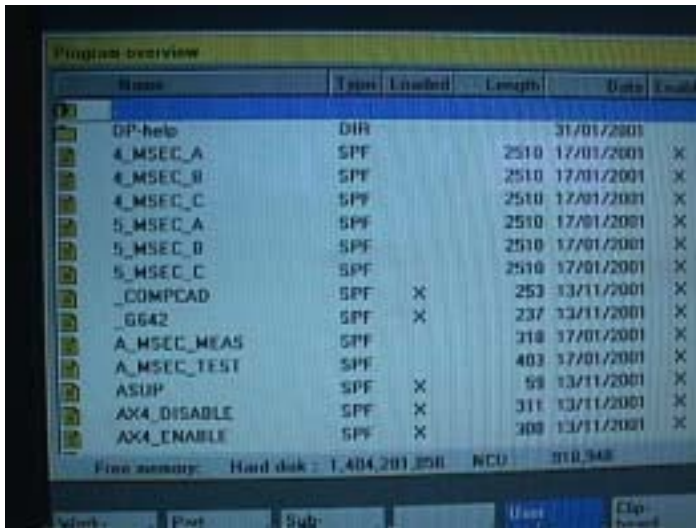
5. Show this page on monitor.



6. Press user cycles key.



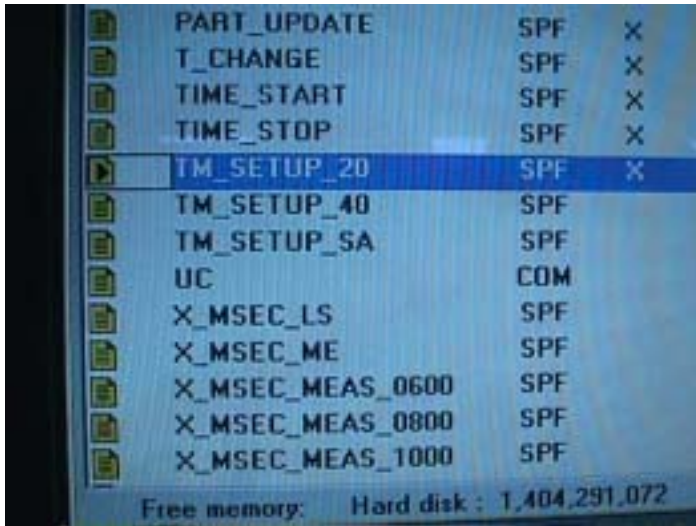
7. Show this page on monitor.



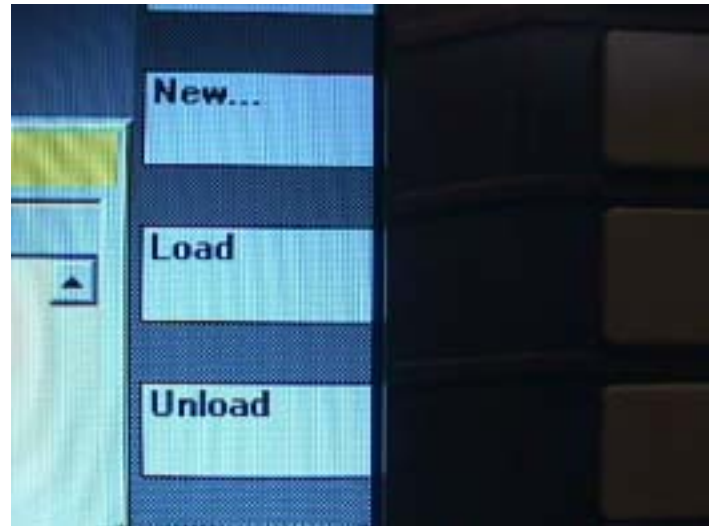
8. Press select down key.



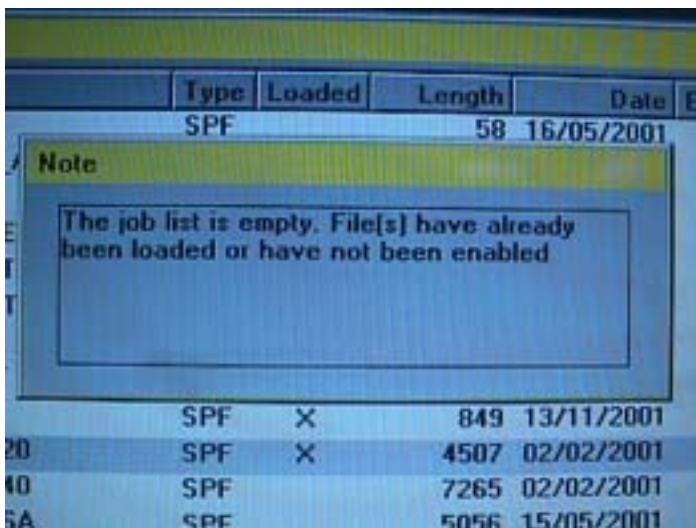
9. Move cursor to TM-Setup-20 position.



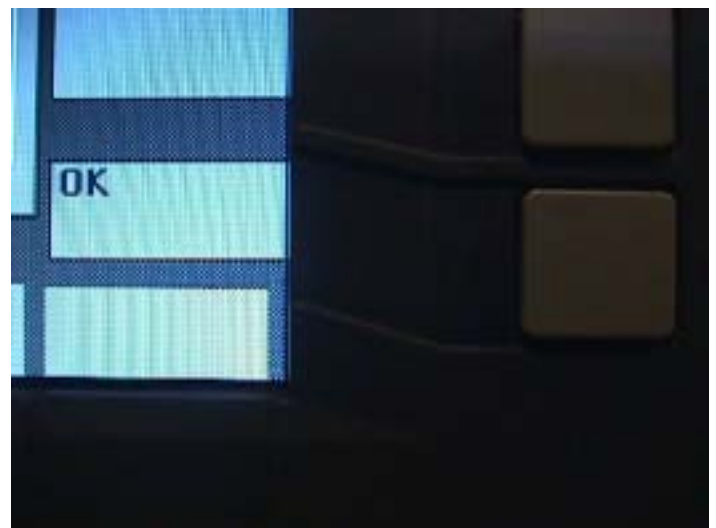
10. Press Load key.



11. Show this page on monitor.



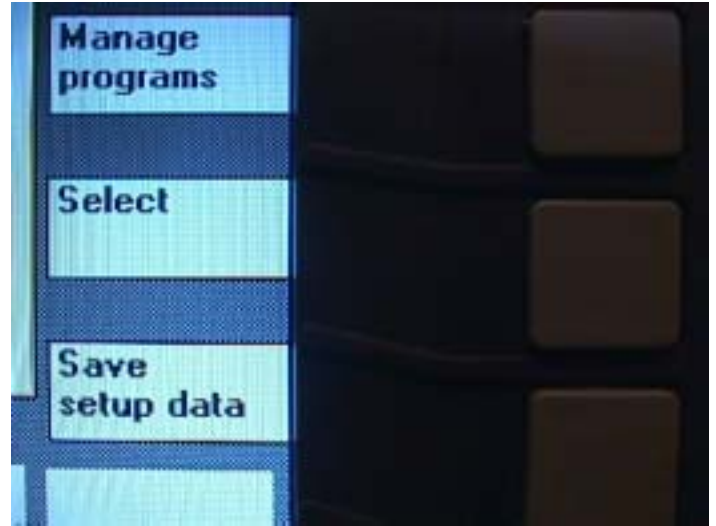
12. Press OK key.



13. Show this page on monitor.



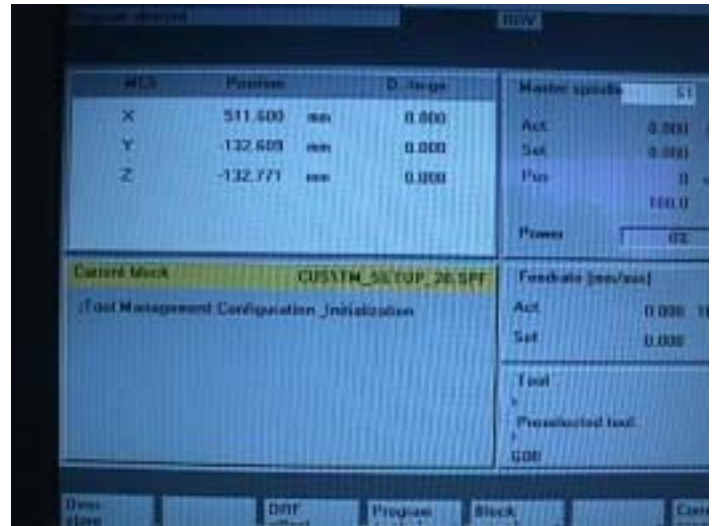
14. Press select key.



15. Press machine key.



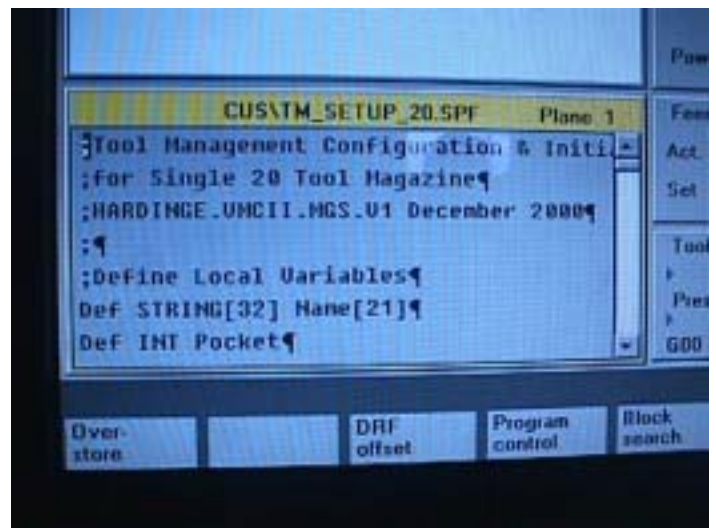
16. Show this page on monitor.



17. Press program block key.



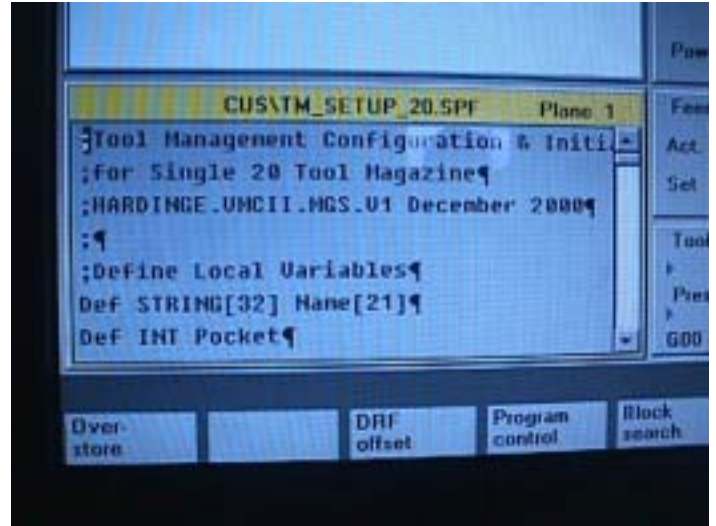
18. Show this page on Monitor.



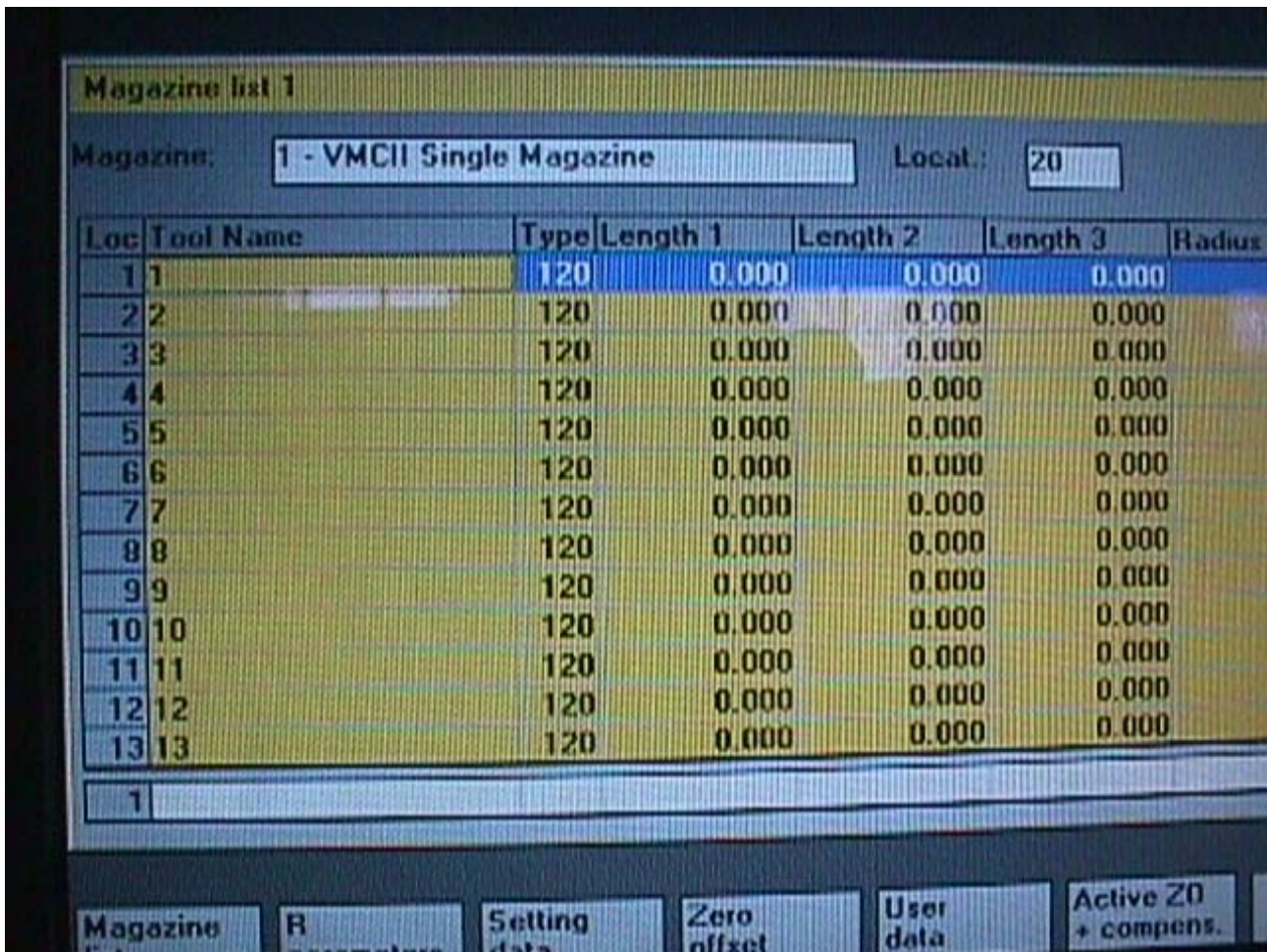
19. Press cycle start key.



20. To Carry out program.



21. To show finish format tool magazine, And spindle Tool number is 1



22. Finish form tool magazine